



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	454	5628A 3	CRANKSHAFT ASEMBLY	1		
2		64069A 1	RETAINER ASSEMBLY, BALL B	1		
3	30	63742	BALL BEARING,RETAINER IC	1		
4	53	63634	RETAINING RING, BALL BEARII	1		
5	540	3943A 1	MAIN BEARING ASSEMBLY, VAL	1		
6	17	20032	DOWEL PIN,MAIN BEARING	2		
7	10	45775	SCREW,MAIN BEARING CLAMP	2		
8	11	45774	NUT,MAIN BEARING CLAMPIN	2		
9	34	56007A 1	REED SET, MAIN BEARING (MA	1		
10	34	56008	REED STOP,MAIN BEARING RE	4		
11	10	20055	SCREW,REED STOP MOUNTIN	12		
12		60834A 3	CARRIER ASSEMBLY,SEAL	1	PART OF A-454-5628A3 CRANKS	
13		64254	SEAL,CARRIER	1		4
14	622	4850A 3	CONNECTING ROD ASSEMBLY	2		
15	10	54803	SCRWE, CONNECTING ROD	4		
16	11	49091	NUT, CONNECTING ROD SCRE	4		
17	31	62596A 1	BEARING ASSEMBLY,CRANKPI	2		
18	29	47270	BEARING, NEEDLE-PISTON PIN	58		
19	12	47247	WASHER, NEEDLE BEARING R	4		
20	745	5220A 2	PISTON AND PISTON PIN ASSEM	2		
21	40	52035	LOCK RING,PISTON PIN	4		
22	39	45155A12	RING,PISTON	1		
-	745	5306A 2	PISTON AND PISTON PIN ASSEM	2	.015 OVERSIZE PISTONS AND F	
-	39	45204A12	RING,PISTON(.015 OVERSIZE)	1	.015 OVERSIZE PISTONS AND F	